



## Technical data sheet for Easy One wastewater treatment plant

Graf Ireland

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### Plant size

**6 PE**

Maximum hydraulic load

Qd 0,90 m<sup>3</sup>/d

Maximum organic load

Bd 0,36 kg/d

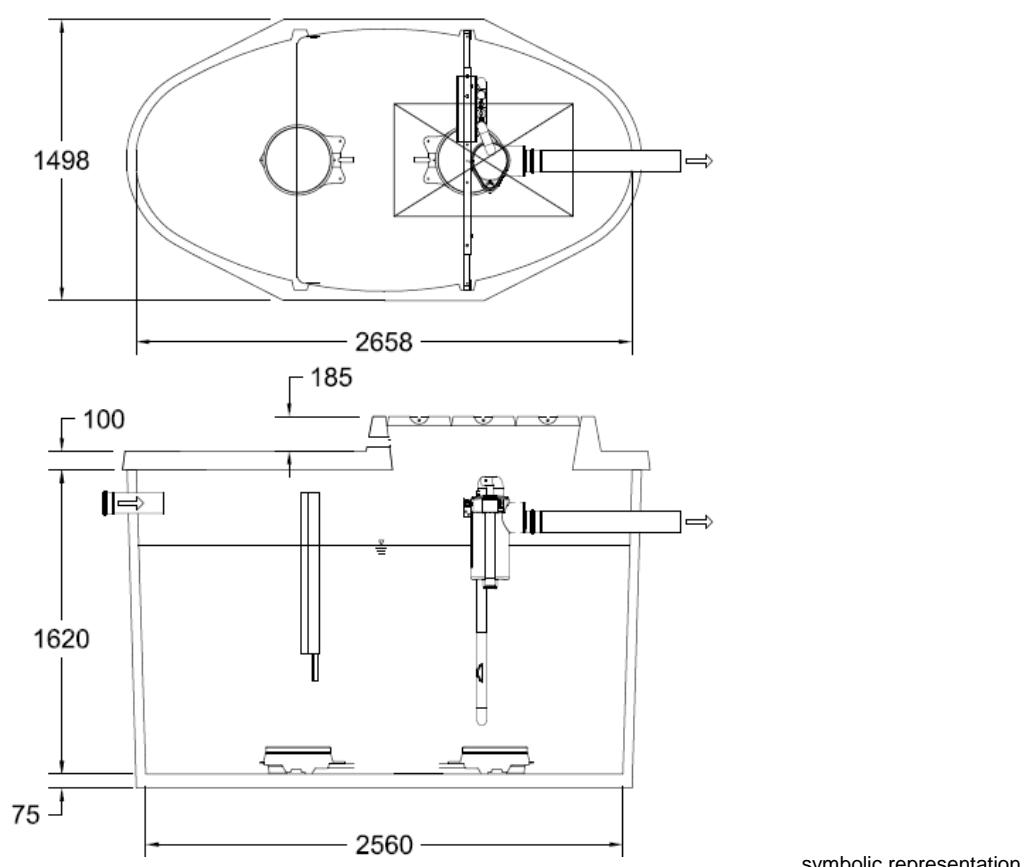
Design according to EN 12566-3

#### effluent values:

BOD5	COD	SS	NH4N	Ntot	P	colif. germs
<	20 mg/l	30 mg/l	20 mg/l			

Total tank capacity: 4,0 m<sup>3</sup>

air compressor	type: Linear	HP100
	installed motor power	0,10 kW
	power consumption at 0 bar	0,10 kW
	motor design	0,2 bar 50 Hz 1~ 230 V
calculated maximum daily operating time		7,0 h/d



stage	number	container, material	diameter width [m]	length [m]	maximum water depth [m]	volume maximum [m <sup>3</sup> ]
sbr	1	rectangular, concrete	2,56	1,15	1,35	4,0

# calculation for Easy One wastewater treatment plant according to EN 12566-3

## basic data / project data

customer	Graf Ireland	date	19.04.2018
project		editor	Pilarski Iwo
type of waste water	domestic		
particularities			

## base of calculation

outlet	BOD5	COD	SS	NH4N	Ntot	P	colif. germs
	< 20 mg/l		< 30 mg/l	< 20 mg/l			

population equivalent			6	PE
wastewater	Q <sub>d</sub>	at Q <sub>PE</sub>	150 l/(PE*d)	0,90 m <sup>3</sup> /d
daily peak factor				10 h/d
waste load	BOD5	B <sub>d</sub>	60 g/(PE x d)	0,36 kg/d
waste load	COD		120 g/(PE x d)	0,72 kg/d
total solids	TS		70 g/(PE x d)	0,42 kg/d
waste load	P		1,6 g/(PE x d)	0,01 kg/d
supposed water temperature				12 °C
cleaning cycles per day				2

## calculation

type of container		real: oval	rectangular
number of containers / proportion of chambers			100%
number of chambers			2
connection of the chambers		dividing wall with submerged opening	
width			2,56 m
length			1,15 m
water depth			1,35 m
partition height			1,30 m
total area			2,93 m <sup>2</sup>
required volume		650 l/PE x 6 PE =	3,90 m <sup>3</sup>
existing total volume	V <sub>BB</sub>		3,96 m <sup>3</sup>

## minimum water depth after clear water extraction

required volume		500 l/PE x 6 PE =	3,00 m <sup>3</sup>
required water depth			1,02 m
selected water depth			1,04 m
selected volume			3,05 m <sup>3</sup>
<b>buffer</b>	percentage of daily load		100%
required volume		100% x 0,9 m <sup>3</sup> /d =	0,90 m <sup>3</sup>
required water depth			0,30 m
selected water depth		1,35 m - 1,04 m =	0,31 m
selected volume		100% x 0,9 m <sup>3</sup> /d =	0,91 m <sup>3</sup>

## during the aeration phase

average volume		3,05 m <sup>3</sup> + 60% x 0,9 m <sup>3</sup> =	3,59 m <sup>3</sup>
average water depth			1,22 m
BOD5 volume load	B <sub>R</sub>	0,36 kg/d / 3,59 m <sup>3</sup> =	0,10 kg / (m <sup>3</sup> x d)

## maximum water depth before clear water extraction

maximum volume		3,05 m <sup>3</sup> + 100% x 0,9 m <sup>3</sup> =	3,95 m <sup>3</sup>
maximum water depth		1,00 m <	1,34 m
control exchange ratio		0,66 <	0,77